

# 219 SERIES

## SEMI RIGID GLOSS CLEAR PVC

### REMOVABLE ADHESIVE

219 Series is a 150 mic premium clear gloss semi rigid polymeric vinyl film coated with 200-4982 removable acrylic pressure sensitive adhesive laminated to a 135 gsm tight release digital liner designed for roll processing . This film is designed to accept a variety of solvent-based, UV curable and latex inks common to wide format digital printing systems.

<b>Applications</b>	219 Series is a high performance removable decal film designed for ease of application of temporary interior or exterior signage, decals, nameplates, die-cut letters and point-of-purchase displays. 219 Series is the ideal media for temporary store front applications requiring bond to windows. This media may also be used on smooth surfaces such as metals, painted metals and certain high energy plastics.	
<b>Thickness</b>	Film	150 mic.
	Adhesive	25 mic
	Liner	135 gsm
	(Thickness variance +/- 10%)	
<b>Gloss Initial@ 60°</b>	75 minimum	
<b>Dimensional Stability</b>	Good	
<b>Temperature Ranges</b>	Minimum application temperature	+4,4°Celsius
	Service temperature	-40°C to +82°C.
<b>Expected Exterior Exposure</b>	Removable up to twelve (12) months under normal conditions.	
<b>Interior</b>	Removable up to six (6) months under normal conditions.	
<b>Exterior</b>		
<b>Adhesion</b>	To glass	1,09 - 4,38 N/25mm.
	To standard test panels	1,09 - 4,38 N/25mm.
	Tested according to PSTC-101 Method A with 24-hour dwell at 21°C and 50% relative humidity. Typical values. Individual values may vary. Test thoroughly before production.	
<b>Water Resistance</b>	Good. Test if immersed.	
<b>Humidity Resistance</b>	Good.	
<b>Solvent Resistance</b>	Good.	
<b>Storage Stability</b>	6 months shelf life when stored at 70°F and 50% relative humidity.	
<b>Product Series</b>	1,37m x 50m	