

## 204 SERIES

# FLEXIBLE GLOSS WHITE PVC - REMOVABLE ADHESIVE

204 Series is a 75 mic premium white gloss flexible calendared vinyl film coated with 200-4982 removable acrylic pressure sensitive adhesive laminated to a 135 gsm layflat liner. This film is designed to accept a variety of solvent-based inkjet and UV curable inks common to wide format digital printing systems.

<b>Applications</b>	204 Series is designed for temporary interior or exterior signage, decals, nameplates, diecut letters and point-of-purchase displays. Not designed for coated/ sealed/ treated stainless steel, brass or bronze surfaces.	
<b>Thickness</b>	Film	75 mic.
	Adhesive	25 mic
	Liner	135 gsm.
	(Thickness variance +/- 10%)	
<b>Dimensional Stability</b>	Good.	
<b>Temperature Ranges</b>	Minimum application temperature	+4,4°Celsius
	Service temperature	-40°C to +82°C.
<b>Expected Exterior Exposure</b>	Removable up to 1 year under normal conditions.	
<b>Adhesion</b>	To glass	1,37 to 4,10 N/25mm
	To standard test panels	1,37 to 4,10 N/25mm
	Tested according to PSTC-1 with 24-hour dwell at 21°C and 50% relative humidity. Typical values. Individual values may vary. Test thoroughly before production.	
<b>Water Resistance</b>	Good. Test if immersed.	
<b>Humidity Resistance</b>	Good.	
<b>Solvent Resistance</b>	Good.	
<b>Storage Stability</b>	6-month shelf life when stored at 21°C and 50% relative humidity	
<b>Product Series</b>	1,37m x 50m 1,52m x 50m	
<b>Recommendations</b>	Completely evaporate ink solvents before application. Failure to do so may facilitate solvent penetration resulting in premature vinyl degradation	