

## **211 SERIES** TRAFFIC GRAFFIC OVERLAMINATE

211 Series is a 150 mic clear flexible polished calendared vinyl film with a slight texture designed for use as the protective overlay for Traffic Graffic® decals. Adhesive 200-4981 is a permanent acrylic pressure sensitive adhesive formulated for exceptional clarity.

| Applications               | 211 Series is intended for use as the overlaminating film to produce Traffic Graffic® floor decals. The adhesive is formulated to adhere to most common printing inks. However, specific formulations must be tested before use. Some ink may contain excessive flow additives that could reduce adhesion of this product. Test before production. |                                 |
|----------------------------|--|---------------------------------|
| Slip Resistance            | 211 Series is classified under UL 410 for floor graphics overlay applications  |                                 |
| Thickness                  | Film<br>Adhesive<br>Liner<br>(Thickness variance +/- 10%)  | 150 mic.<br>25 mic<br>80 gsm.   |
| Temperature Ranges         | Minimum application temperature<br>Service temperature   | +4,4°Celsius<br>-40°C to +93°C. |
| Expected Exterior Exposure | This product is designed for interior applications. Exterior resistance has not been determined.   |                                 |
| Adhesion                   | To stainless steel   | 10,94 N/25mm                    |
|                            | Tested according to PSTC-101 Method A with 24-hour dwell at 21°C and 50% relative humidity. Typical values. Individual values may vary. Test thoroughly before produc-<br>tion.  |                                 |
| Water Resistance           | Excellent.   |                                 |
| Humidity Resistance        | Excellent.   |                                 |
| Storage Stability          | 12-months shelf life when stored at 21°C and 50% relative humidity.  |                                 |
| Product Series             | 1,37m x 50m  |                                 |
| Recommendations            | Completely evaporate inkjet solvents before application. Failure to do so may facilitate solvent penetration resulting in vinyl degradation.   |                                 |

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