

205 SERIES

FLEXIBLE CLEAR GLOSS PVC - PERMANENT ADHESIVE

205 Series is a 75 mic premium clear gloss flexible calendared PVC film coated with 200-5000 permanent acrylic pressure sensitive adhesive laminated to a 135 gsm layflat liner. This film is designed to accept a variety of solvent-based inkjet and UV curable inks common to wide format digital printing systems. Adhesive 200-5000 produces permanent bonds to a variety of common substrates used in graphics applications. The 135 gsm liner offers excellent product layflat in common ambient conditions

Applications	205 Series is designed for interior or exterior signage, decals, nameplates, die-cut letters and point-of-purchase displays.	
Thickness	Film	75 mic.
	Adhesive	25 mic
	Liner	135 gsm.
	(Thickness variance +/- 10%)	
Dimensional Stability	Good.	
Temperature Ranges	Minimum application temperature	+4,4°Celsius
	Service temperature	-40°C to +82°C.
Expected Exterior Exposure	Clear vinyl film can yellow with exposure to UV radiation. Must be tested for specific usage.	
Adhesion	To stainless steel	13,13 N/25mm
	PSTC-1 with 24-hour dwell at 21°C and 50% relative humidity. Typical values. Individual values may vary. Test thoroughly before production.	
Water Resistance	Limited immersion resistance. Test for specific application. If using the wet application method the product may fog when exposed to water. This condition will usually clear within 48 hours at normal temperature and humidity.	
Humidity Resistance	Good. Under high humidity conditions product may fog. This condition will usually clear within 48 hours at normal temperature and humidity.	
Storage Stability	6-month shelf life when stored at 21°C and 50% relative humidity	
Product Series	1,37m x 50m	
Recommendations	Completely evaporate inkjet solvents before application. Failure to do so may facilitate solvent penetration resulting in vinyl degradation.	